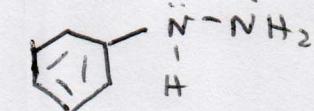
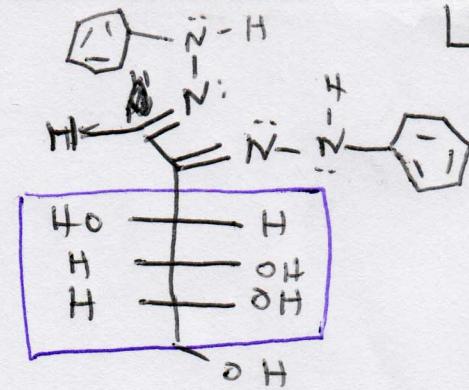
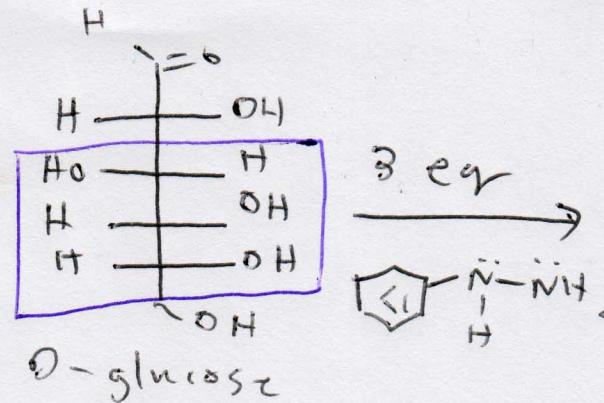


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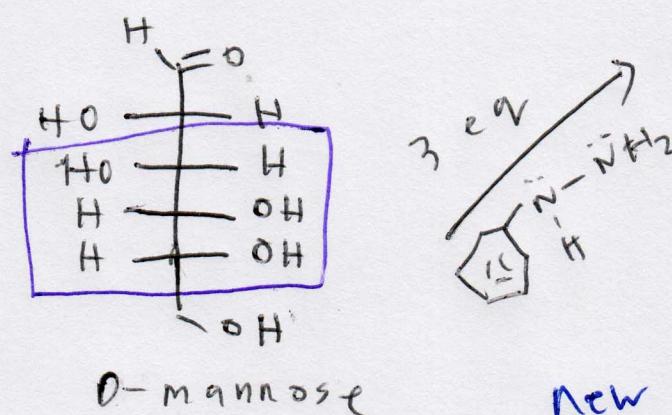
11



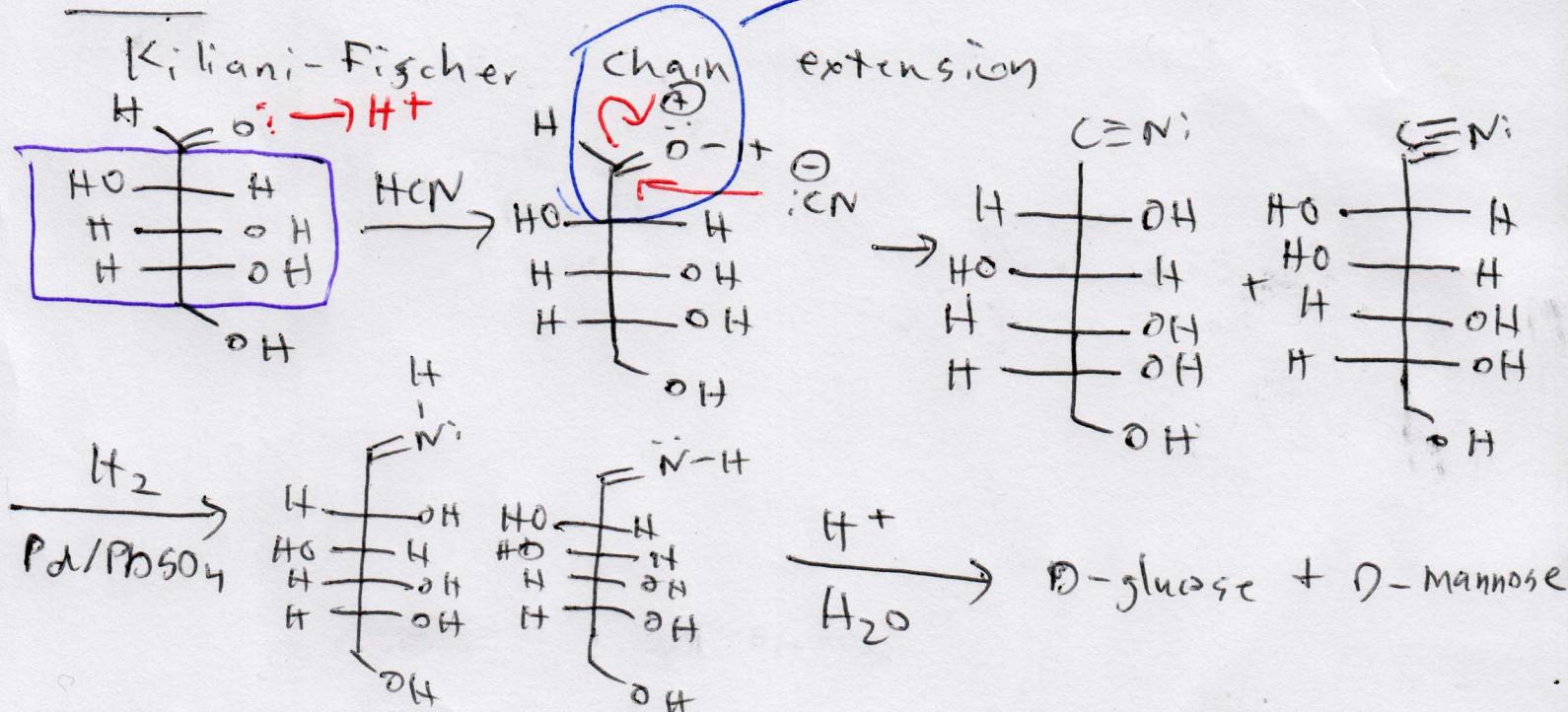
phenylhydrazine



OSazone

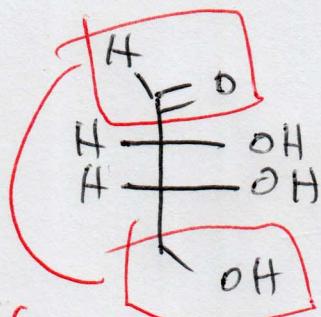
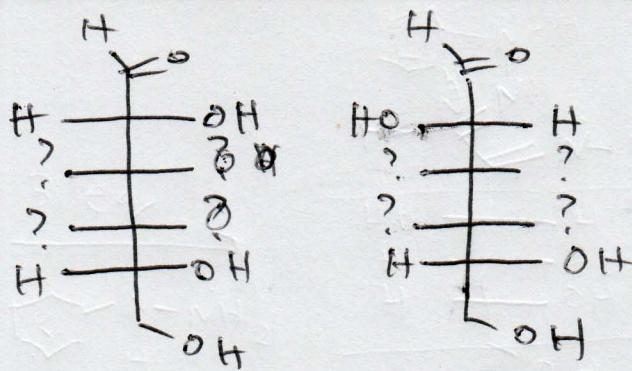
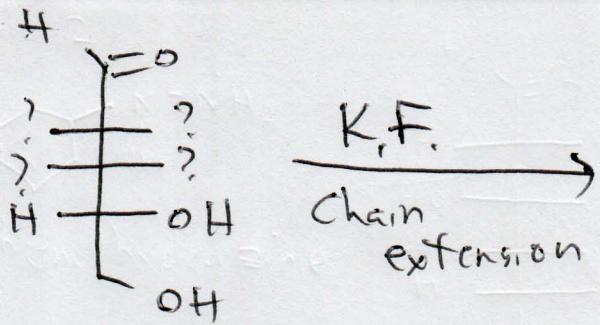
(double phenylhydrazone)  
- crystalline

D-mannose

new stereocenter  
created!!

- The Kilian-Fischer chain extension of arabinose demonstrates that glucose + mannose are epimers, formed by adding one stereocenter to arabinose.

- The formation of osazones shows that glucose + mannose are epimers, since the stereocenter that differentiates them is lost upon the osazone formation.



different

$\xrightarrow{[O]}$   
 meso?  
 no; not symmetric

